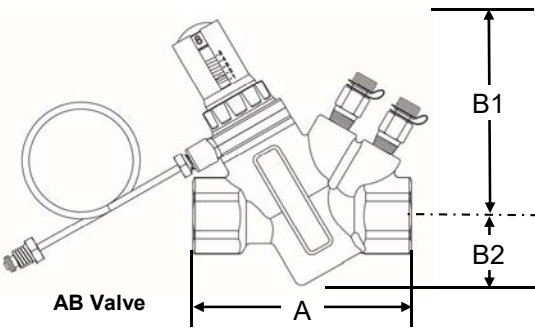


SPECIFICATIONS:

PSI / Temperature Rating: 360 PSI / 248° F¹
Cartridge: Glass-reinforced PPS/POM with EPDM Diaphragm
Body Material: Forged brass
End Connections: Female NPT
O-Rings: EPDM
Body Tappings: P/T Test Valves on AB Valve Housing
Maximum Operational ΔP: 58 PSI
Controlled ΔP: 0.7 to 7.25 PSI
Capillary Tube: Diameter: 3mm, length: 1m



DIMENSIONS & WEIGHTS (NOMINAL)

SIZE	MODEL NO.	HOUSING	A	B1	B2	Cv ²	Cv ³	WEIGHT (LBS.)
1/2"	PMM_01B_N	A Valve	3.2	3.4	1.2	3.6	2.8	1.9
3/4"	PMM_02B_N		3.2					
1/2"	PMM_04B_N	AB Valve	3.2	3.4	1.2	3.6	2.8	2.0
3/4"	PMM_05B_N		3.7					

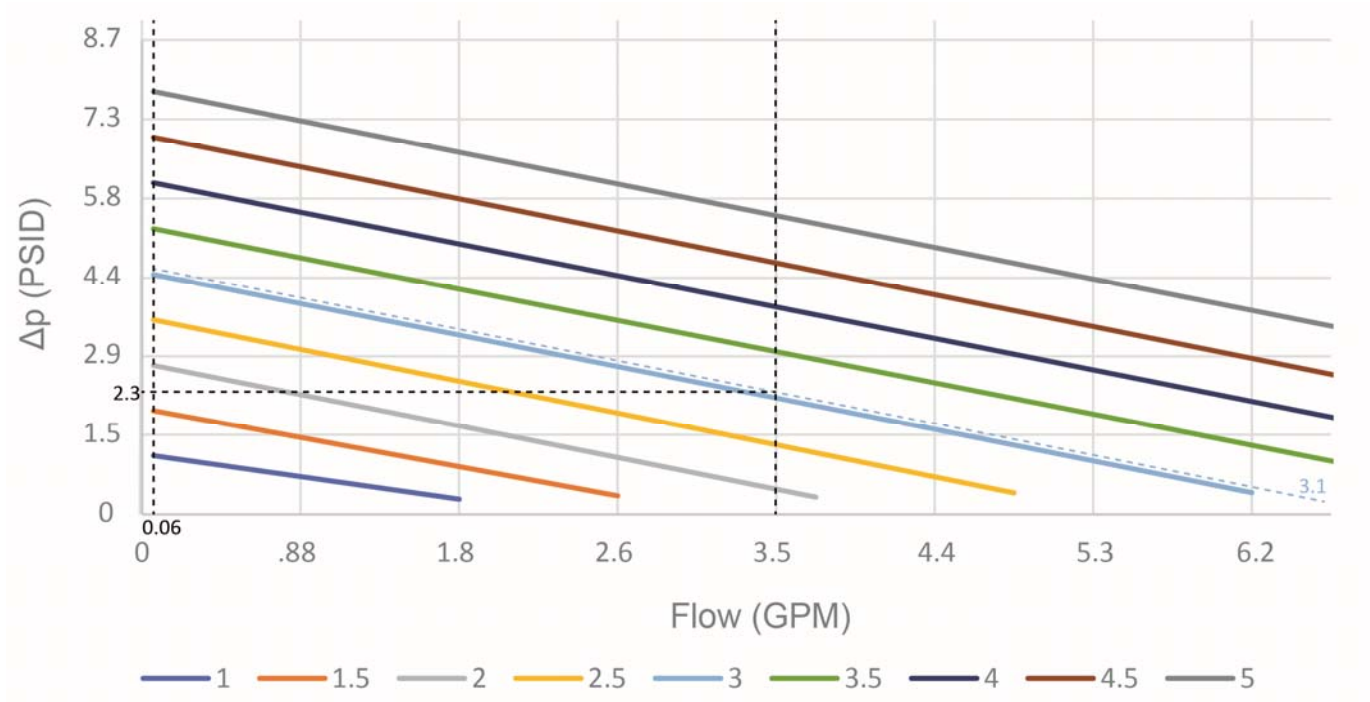
FLOW RANGE (GPM)

SETTING	1	2	3	4	5
Minimum Flow	.06	.06	.06	.06	.06
Maximum Flow	1.8	3.3	6.2	6.6	6.6

NOTES

- ¹ Temperature rating is defined due to no external spindle condensation.
- ² Cvs are based on valve housing without cartridge. To calculate pressure drop use the formula $\Delta P = (GPM/CV)^2$ and add the pressure drop to the cartridge PSID range.
- ³ Cvs for PIM-A Mini cartridge and valve housing. To calculate pressure drop use the formula $\Delta P = (GPM/CV)^2$ and add the pressure drop to the cartridge PSID range.

FLOW RATE (GPM) CURVES



DESCRIPTION

The PIM-A Mini is an externally adjustable differential pressure control valves. The purpose of the valve is to keep a constant differential pressure across a coil or valve.

The PIM-A Mini insert holds a patented dual spring construction ensuring a large differential pressure adjustment range. Adjustment to the specific ΔP required over the controlled subsystem is externally adjustable and can easily be adjusted even when the valve is installed and in operation.

SIZING – HOW TO SELECT

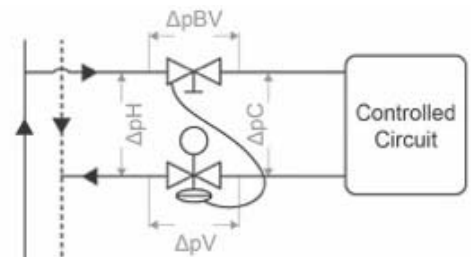
The PIM-A Mini valve is selected based on the required flow rate and the differential pressure required across the controlled circuit (ΔpC) at design flow (see flow rate curves above for reference).

The PIM-A Mini will ensure that the differential pressure across the controlled circuit (ΔpC) never exceeds the maximum defined PSID in the chosen setting, even at partial load conditions, down to the minimum flow values listed.

Example;
 Design flow rate = 3.5 GPM
 Pipe size = 3/4"
 ΔpC = 2.3 PSID (design condition)

Select the valve model required:

The ΔpC and ΔpV required by the valve at 3.5 GPM is shown in the flow rate curves above. In order to optimize the system energy efficiency, the setting with closest value is selected; in this case, setting 3.1 is selected. Note that the maximum flow values are to be limited either on the partner valve or on the radiator thermostats.



Calculate pressure loss across PIM-A Mini (ΔpV):

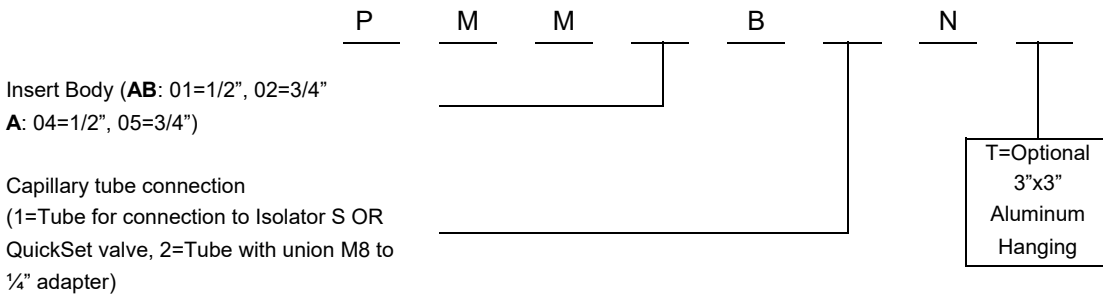
$$\Delta pV = (Q \text{ design} / C_v)^2 = (3.5 \text{ GPM} / 2.8)^2 = 1.6 \text{ PSID}$$

Calculate the pressure loss across the partner valve (ΔpBV): In this example a 3/4" QuickSet valve (4.2 Cv) is used as a partner valve and the permanent pressure drop is 0.69 PSID @ 3.5 GPM- see QuickSet literature or sizing calculator.

The minimum pump head is now defined: $\Delta pH = \Delta pBV + \Delta pC + \Delta pV \Rightarrow 0.69 + 2.3 + 1.6 = 4.59 \text{ PSID}$.

The pump can now be selected considering a pressure drop of 4.59 PSID. The PIM-A Mini in setting 3.1 will hereafter ensure that the ΔpC never supersedes 4.59 PSID within the specified flow range.

MODEL NUMBER SELECTION⁴



NOTES

⁴ Model no. and flow rate are indicated on label affixed to body.

PSI	Flow (GPM) at Cartridge Setting														
	1	1,2	1,4	1,6	1,8	2	2,2	2,4	2,6	2,8	3	3,5	4	4,5	5
0.44	1.452	1.892	2.288	2.728	3.124	3.564	4.048	4.532	5.06	5.588	6.116				
0.58	1.144	1.628	2.068	2.464	2.904	3.344	3.828	4.312	4.84	5.368	5.896				
0.73	0.836	1.364	1.804	2.244	2.684	3.124	3.608	4.092	4.62	5.148	5.676				
0.87	0.528	1.056	1.54	2.024	2.464	2.904	3.388	3.872	4.4	4.928	5.456	6.776			
1.02	0.22	0.792	1.32	1.76	2.244	2.684	3.168	3.652	4.18	4.708	5.236	6.556			
1.16	0.066	0.528	1.056	1.54	2.024	2.464	2.948	3.432	3.96	4.488	5.016	6.336			
1.31		0.264	0.836	1.32	1.804	2.244	2.728	3.256	3.74	4.268	4.796	6.116			
1.45		0.066	0.572	1.056	1.54	2.024	2.508	3.036	3.52	4.048	4.576	5.896			
1.6			0.308	0.836	1.32	1.804	2.288	2.816	3.3	3.828	4.356	5.676			
1.74			0.066	0.616	1.1	1.584	2.068	2.596	3.08	3.608	4.136	5.456	6.688		
1.89				0.396	0.88	1.364	1.848	2.376	2.86	3.388	3.916	5.236	6.468		
2.03				0.132	0.66	1.144	1.628	2.156	2.64	3.168	3.696	5.016	6.248		
2.18				0.066	0.44	0.924	1.408	1.936	2.42	2.948	3.476	4.796	6.028		
2.32					0.22	0.704	1.232	1.716	2.2	2.728	3.256	4.576	5.808		
2.47					0.066	0.484	1.012	1.496	1.98	2.508	3.036	4.356	5.588	6.776	
2.61						0.264	0.792	1.276	1.804	2.288	2.816	4.136	5.368	6.556	
2.76						0.066	0.572	1.056	1.584	2.068	2.596	3.916	5.148	6.336	
2.90							0.352	0.836	1.364	1.848	2.376	3.696	4.928	6.116	
3.05							0.132	0.616	1.144	1.628	2.156	3.432	4.708	5.896	
3.19							0.066	0.396	0.924	1.408	1.936	3.212	4.488	5.676	
3.34								0.176	0.704	1.188	1.716	2.992	4.268	5.456	6.82
3.48								0.066	0.484	0.968	1.496	2.772	4.048	5.236	6.6
3.63									0.264	0.748	1.276	2.552	3.828	5.016	6.38
3.77									0.066	0.528	1.056	2.332	3.608	4.84	6.16
3.92										0.308	0.836	2.112	3.388	4.62	5.94
4.06										0.088	0.616	1.892	3.168	4.4	5.72
4.21										0.066	0.396	1.672	2.948	4.18	5.5
4.35											0.176	1.452	2.728	3.96	5.28
4.50											0.066	1.232	2.508	3.74	5.06
4.64												1.012	2.288	3.52	4.84
4.79												0.792	2.068	3.3	4.62
4.93												0.572	1.848	3.08	4.4
5.08												0.352	1.628	2.86	4.18
5.22												0.132	1.408	2.64	3.96
5.37												0.066	1.188	2.42	3.74
5.51													0.968	2.2	3.52
5.66													0.748	1.98	3.3
5.80													0.528	1.76	3.08
5.95													0.308	1.54	2.86
6.09													0.066	1.32	2.64
6.24														1.1	2.42
6.38														0.88	2.2
6.53														0.66	1.98
6.67														0.484	1.76
6.82														0.264	1.54
6.96														0.066	1.32
7.11															1.1
7.25															0.88
7.4															0.66
7.54															0.44
7.69															0.22
7.83															0.066